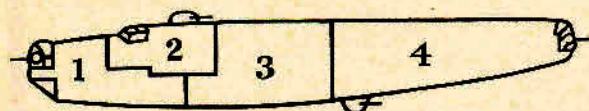


GENERAL DESCRIPTION

The B-24 is a midwing, land, heavy bombardment airplane of the following approximate over-all dimensions:
length 67 feet, 2 inches; height 17 feet, 11 inches; span 110 feet.
Weight varies from a basic weight of approximately 38,000 lb. to combat loads of over 60,000 lb.

Compartments



1. Bombardier-navigator's compartment, in the nose of the airplane, contains navigational equipment, bombsight, bomb controls, and nose guns, or in the case of later models, nose turret.

2. Flight deck includes pilots' compartment, radio operator's station and top gun turret.

3. Two bomb bays are in the center of the fuselage under the center wing section. Half deck is located above the rear bomb bay.

4. Rear fuselage compartment contains lower gun turret, waist guns, bottom camera hatch, and photographic equipment. Tail gun turret is in the extreme rear of the fuselage.

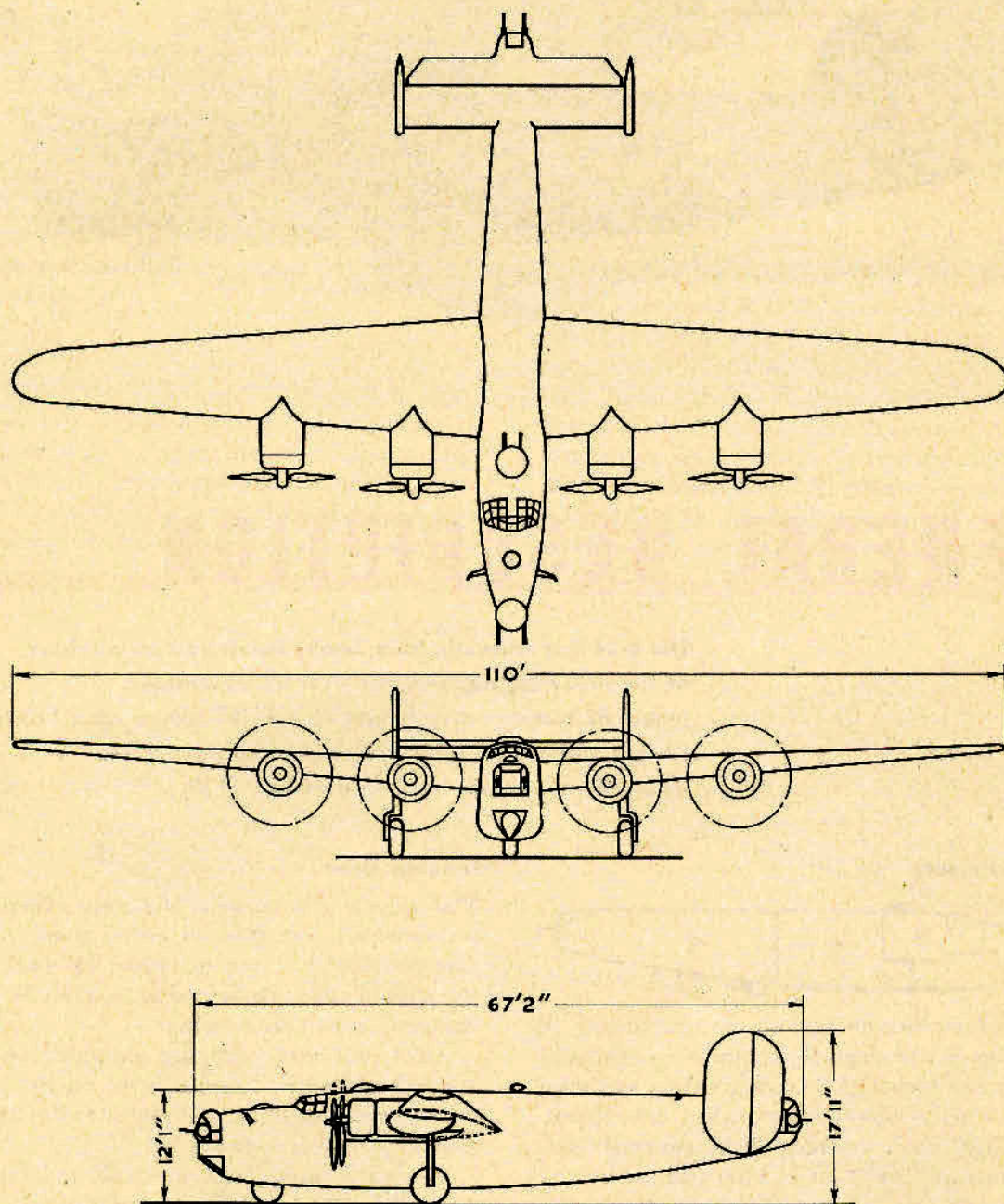
Landing Gear

The tricycle gear consists of 2 main wheels and a nosewheel, mounted on air-oil shock struts. The nosewheel is free to swivel 45° each way but should never be turned more than 30°; it is damped against shimmying.

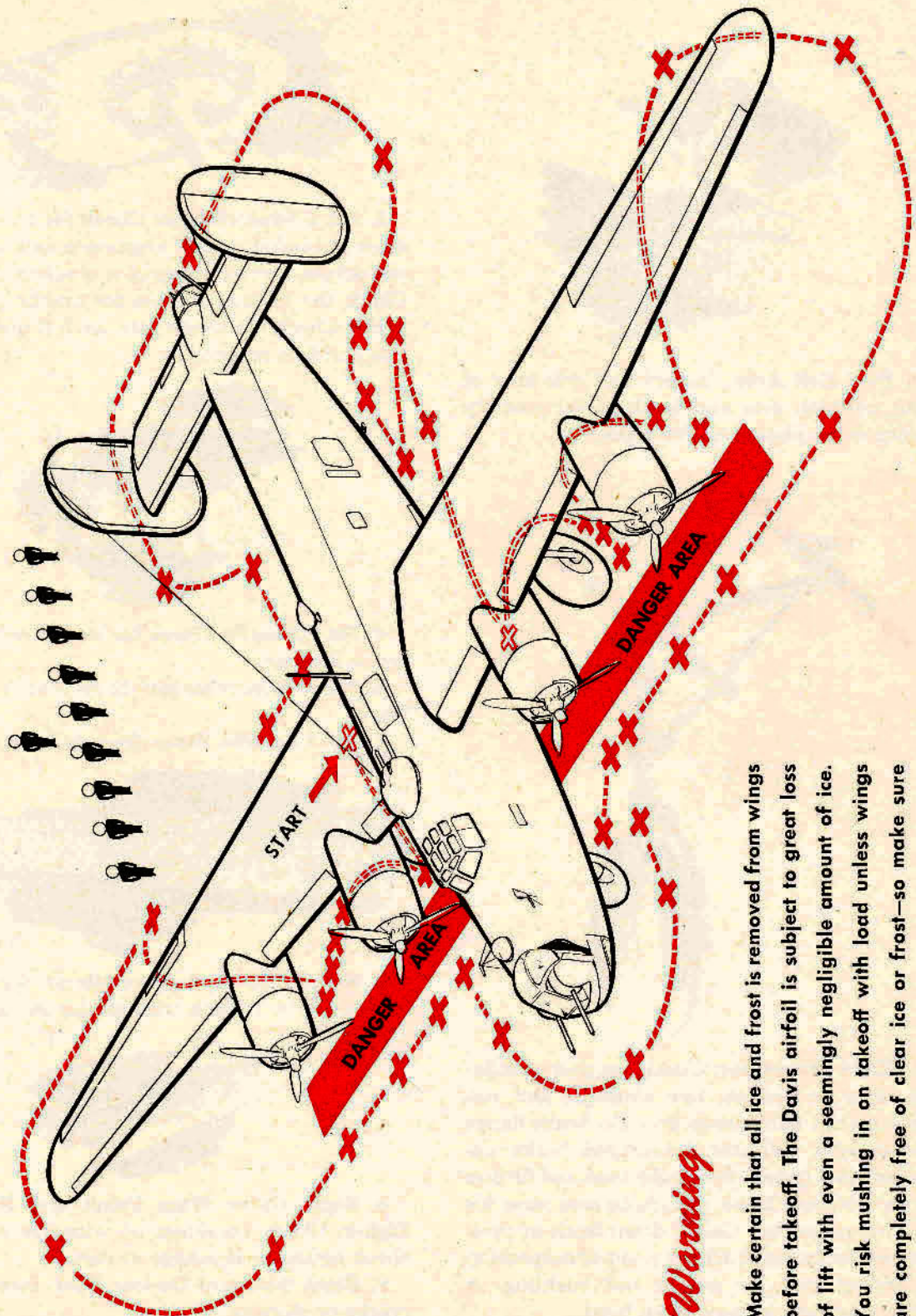
All 3 units are normally extended and retracted hydraulically by a lever on the pilot's control pedestal which also operates the landing gear locking mechanism.

The retractable shock-mounted tail bumper (or tailskid) is operated simultaneously with the landing gear (B-24 C's and early B-24 D's have non-retractable tail bumpers).

The inherent directional stability of the tricycle gear is an important aid to the pilot during taxiing, takeoff, landing operation in crosswinds, and with blown tires.



SEQUENCE FOR EXTERNAL CHECK



Warning

Make certain that all ice and frost is removed from wings before takeoff. The Davis airfoil is subject to great loss of lift with even a seemingly negligible amount of ice. You risk mushing in on takeoff with load unless wings are completely free of clear ice or frost—so make sure they are clean!

Equipment and Systems

The various types of equipment and systems such as the fuel, oil, hydraulic, and other systems are described in detail in separate sections of this manual. Specific and complete practical understanding of these systems is imperative for the pilot because of the emergencies which arise in combat operations.

Armament

Protective armor plate and guns are provided at crew stations as shown in the accompanying illustrations.

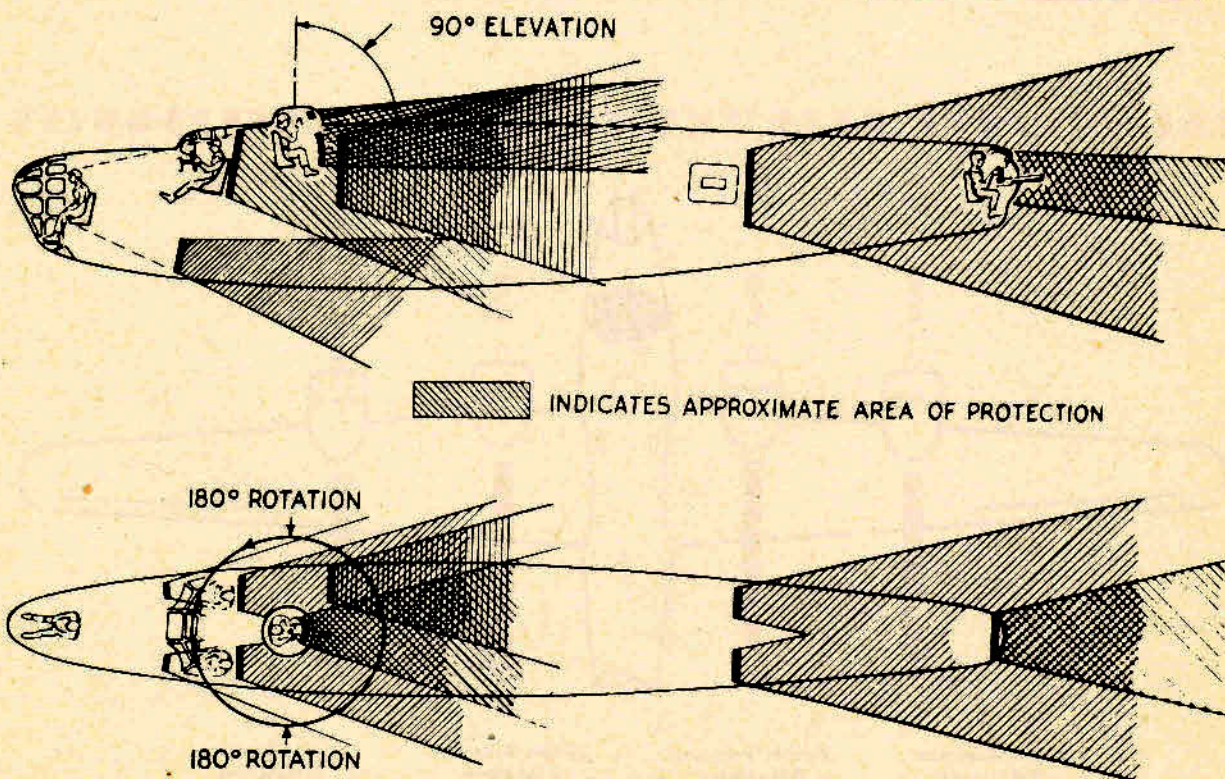
Davis Wing

The B-24 wing is an internally braced, skin-stressed type, tapered, with a high aspect ratio. It is considered one of the most efficient airfoils ever developed and was a radical departure from airfoils in use when the Liberator was designed. Its unusual efficiency accounts

for the combination of high speed, long range and great load-carrying qualities of the airplane. Flaps greatly vary the lift-drag characteristics of the wing, as is evidenced by the fact that normal takeoffs are made with 20° of flaps, that maximum lift and stability at slow cruising speeds can be obtained with 5° to 9° of flaps, and that 10° , 20° , and 40° of flaps effect successively larger reductions in stalling speeds.

Propellers

The 3-bladed propellers are Hamilton-Standard, hydromatic, full-feathering, controllable pitch, constant-speed. Toggle switches on the pilot's pedestal electrically control the governors which maintain the constant-speed feature. To operate the B-24 safely it is imperative that pilots fully understand the principle of the constant-speed propeller, its relationship to engine pressures (manifold pressure and brake mean effective pressure) and know when and when not to use the feathering feature.



Armament and Angles of Armor Protection Diagram B-24D

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Ignition

Engine ignition is provided by 2 American Bosch magnetos, mounted on the rear section of each engine. Separate switches permit either one or both magnetos to be operated on the engine. Battery switches are on the copilot's auxiliary switch panel. A master switch bar located just above the magneto switches is available for simultaneously shorting the primaries of all magnetos and for opening the battery circuit of the main electrical system.

Cowl Flaps

Engine cooling is regulated by means of adjustable cowl flaps which are controlled electrically from the pilot's pedestal. The range of cowl flap control is from closed to $12\frac{1}{4}^{\circ}$ to 30° open, depending on the model airplane.

Carburetors

On No. 42-41115 and subsequent aircraft the Bendix Stromberg carburetor is replaced by the Chandler Evans Co. (Ceco) carburetor.

Engines

The B-24 is equipped with 4 Pratt & Whitney 14-cylinder, twin-row radial, air-cooled engines with internal single-stage, single-speed, engine-driven integral superchargers. Engines are rated to produce up to a total of 4800 horsepower using Grade 100 fuel and takeoff power settings.

Each of the 4 engines is equipped with a turbo-supercharger to furnish compressed air to the fuel induction system at sea-level pressure.

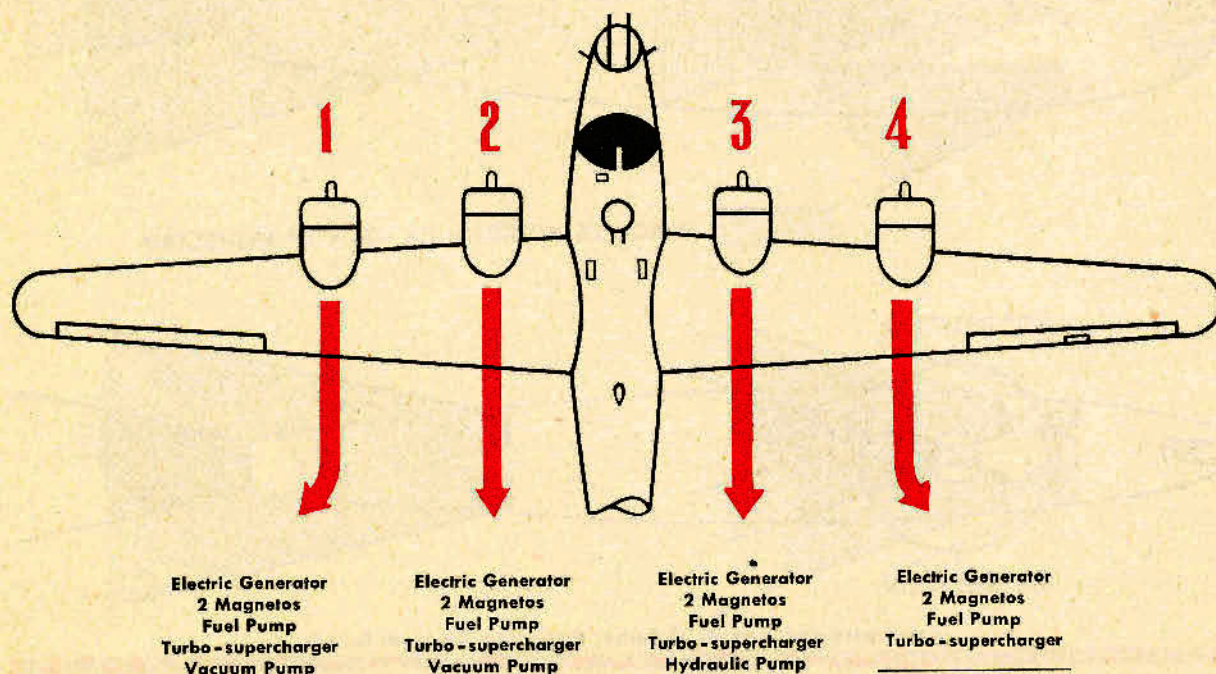
Control Surfaces

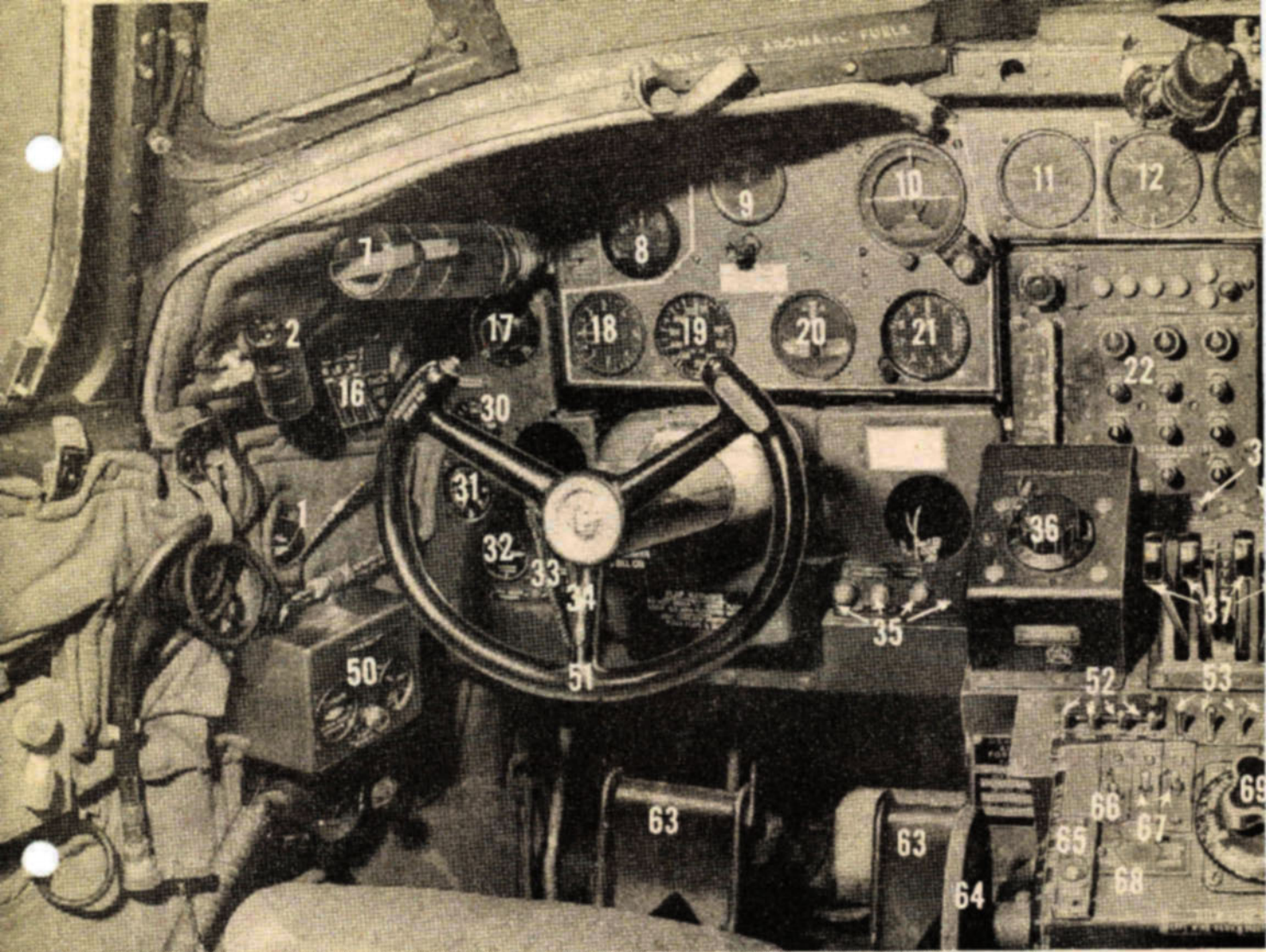
Rudders, elevators and ailerons are equipped with trim tabs (except left aileron) and are fabric covered; all other surfaces are metal covered.

Wing Flaps

The all-metal, Fowler-type wing flaps retract into the wing center section trailing edge wells. Maximum down travel is 40° .

THE ENGINES HAVE THE FOLLOWING ACCESSORIES

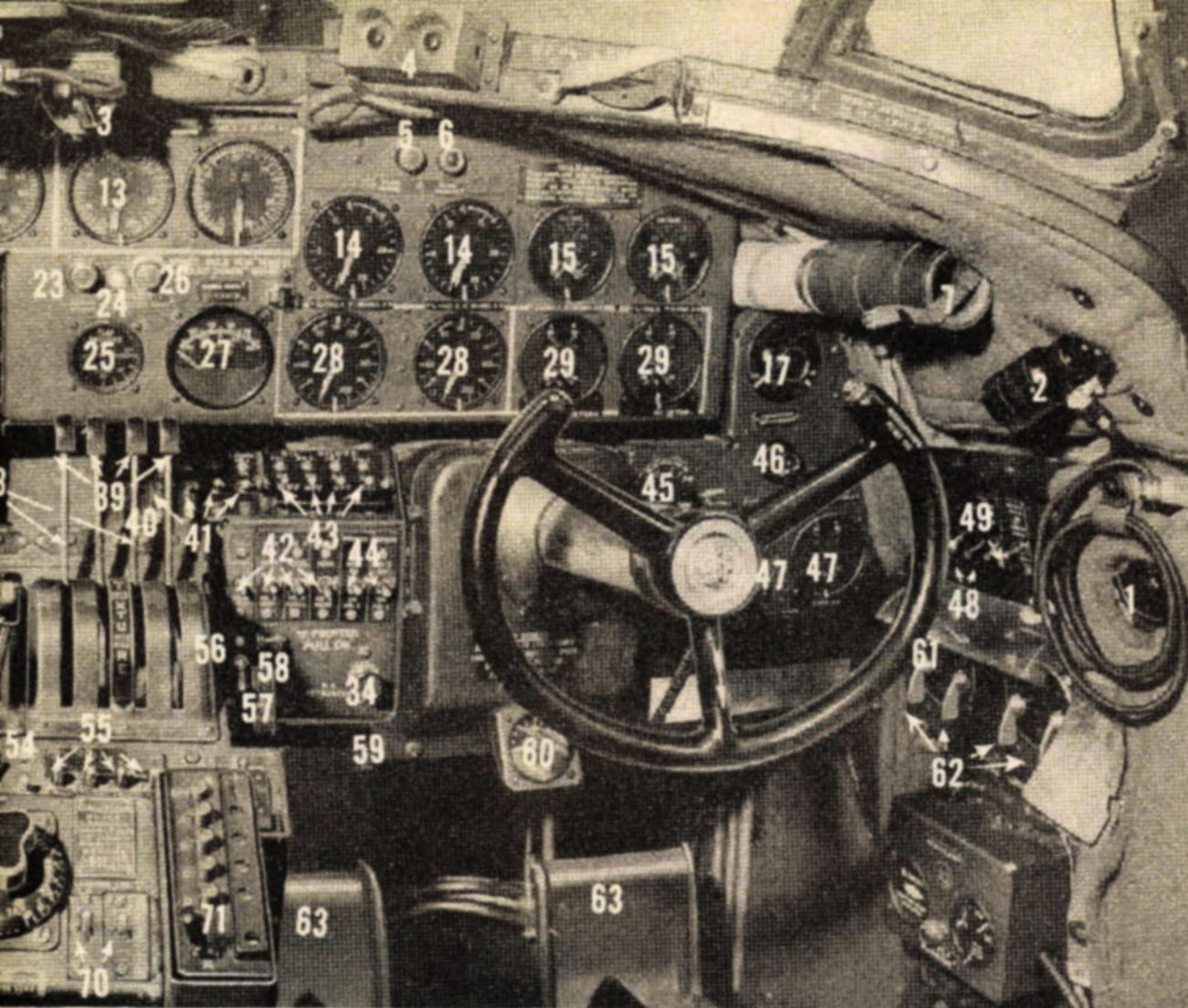




Cockpit of the Liberator... B-24 PI

- | | |
|------------------------------------|--|
| 1. Fluorescent Light Switches | 19. Airspeed Indicator |
| 2. 24 Volt DC Fluorescent Light | 20. Turn and Bank Indicator |
| 3. Magnetic Compass Light Rheostat | 21. Altimeter |
| 4. IFF Radio Destroyer Switch | 22. C-1 Automatic Pilot |
| 5. Bomb Doors Indicator | 23. Marker Beacon Indicator |
| 6. Bomb Release Indicator | 24. Landing Gear Indicator Test Button |
| 7. Defroster Ducts | 25. Flap Position Indicator |
| 8. Pilot Director Indicator | 26. Landing Gear Indicator |
| 9. Directional Gyro | 27. Free Air Temperature Gage |
| 10. Gyro Horizon | 28. Oil Pressure Gages |
| 11. Radio Compass Indicator | 29. Oil Temperature Gages |
| 12. Manifold Pressure Gages | 30. Hydraulic Pressure Gages |
| 13. Tachometers | 31. Suction Gage |
| 14. Fuel Pressure Gages | 32. Inboard Brake Pressure Gage |
| 15. Cylinder Temperature Gages | 33. Outboard Brake Pressure Gage |
| 16. Chemical Release Switches | 34. Defroster Controls |
| 17. Ventilators | 35. Propeller Governor Limit Lights |
| 18. Rate-of-climb Indicator | 36. Turbo Boost Selector |

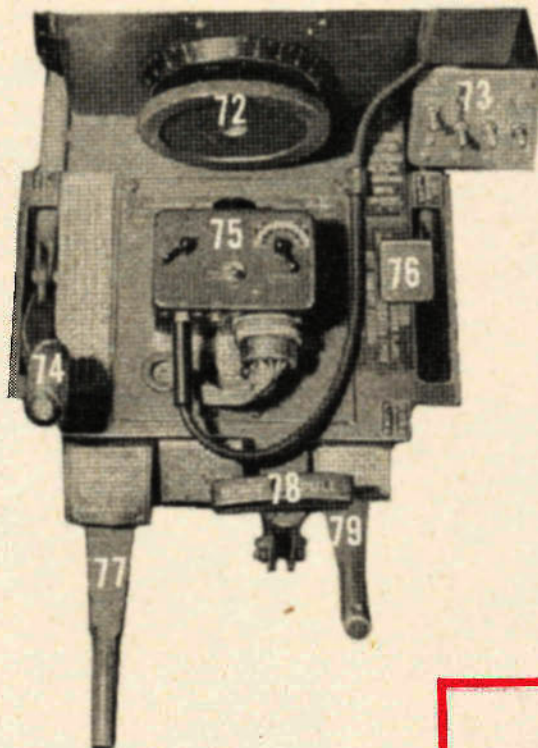
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LOT'S INSTRUMENTS AND CONTROLS

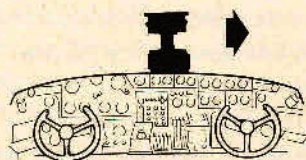
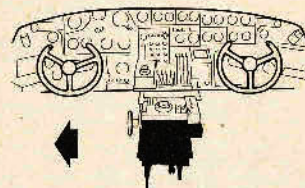
- | | |
|---|-----------------------------------|
| 37. Throttles | 55. Cowl Flap Switches |
| 38. Propeller Feathering Circuit Breakers | 56. SCR 535 Power Switch |
| 39. Mixture Controls | 57. Throttle Friction Lock |
| 40. Bomb Bay Fuel Transfer Switch | 58. SCR 535 Emergency Switch |
| 41. Booster Pump Switches | 59. De-icer Control |
| 42. Engine Starter Switches | 60. De-icer Pressure Gage |
| 43. Oil Dilution Switches | 61. Emergency Ignition Switch Bar |
| 44. Primer Switches | 62. Ignition Switches |
| 45. Anti-icer Control | 63. Brake Pedals |
| 46. Formation Lights Rheostat | 64. Elevator Tab Control Wheel |
| 47. Carburetor Air Temperature Gages | 65. Alarm Button |
| 48. Main Storage Battery Switches | 66. Passing Light Switch |
| 49. Heater and Defroster Switches | 67. Navigation Light Switches |
| 50. Oxygen Panels | 68. A C Inverter Switch |
| 51. Pilot's Wheel | 69. Rudder Tab Control Knob |
| 52. Propeller Switches | 70. Landing Light Switches |
| 53. Intercooler Shutter Switches | 71. SCR 522 Control Box |
| 54. Pitot Heater Switch | |

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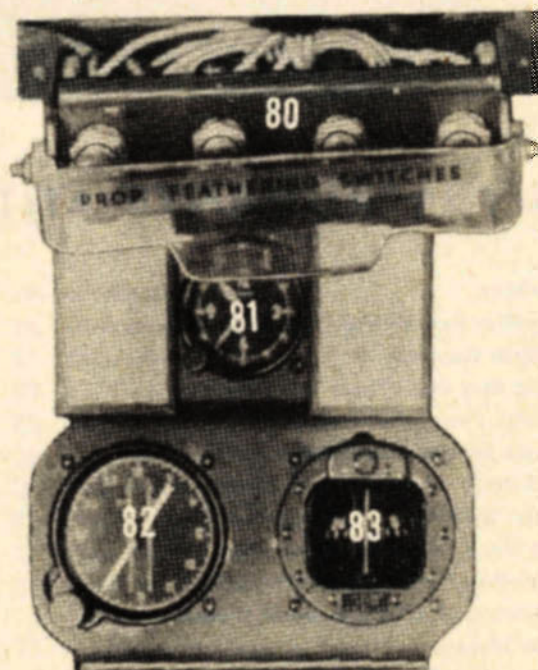


- 72. Aileron Tab Control Wheel
- 73. Recognition Light Switches
- 74. Landing Gear Control Lever
- 75. Command Radio Transmitter Control Box
- 76. Wing Flap Control Lever
- 77. Parking Brake Handle
- 78. Emergency Bomb Release Handle
- 79. Controls Lock Handle

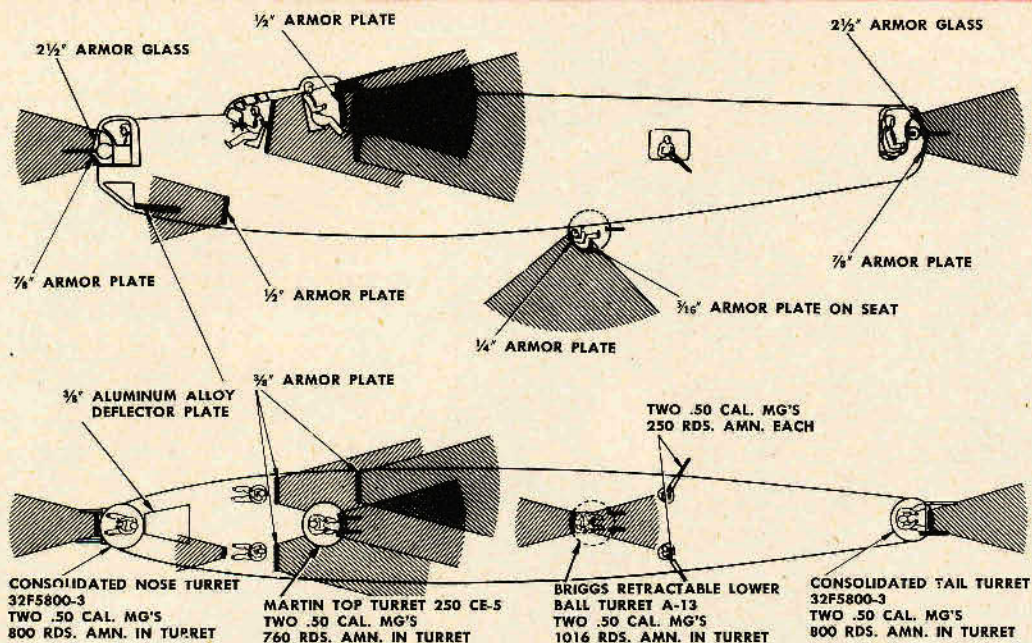
**BASE OF
CONTROL PEDESTAL**



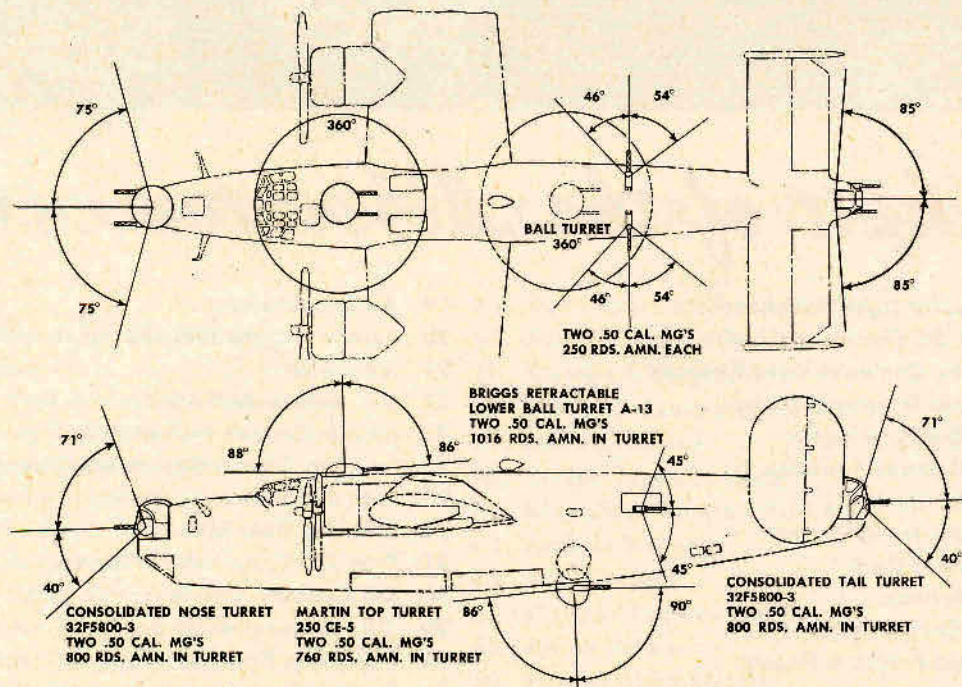
**ABOVE INSTRUMENT
PANEL**



- 80. Propeller Feathering Switches
- 81. Clock
- 82. Remote Indicating Compass
- 83. Magnetic Compass



Defensive Armament and Angles of Armor Protection—B24J

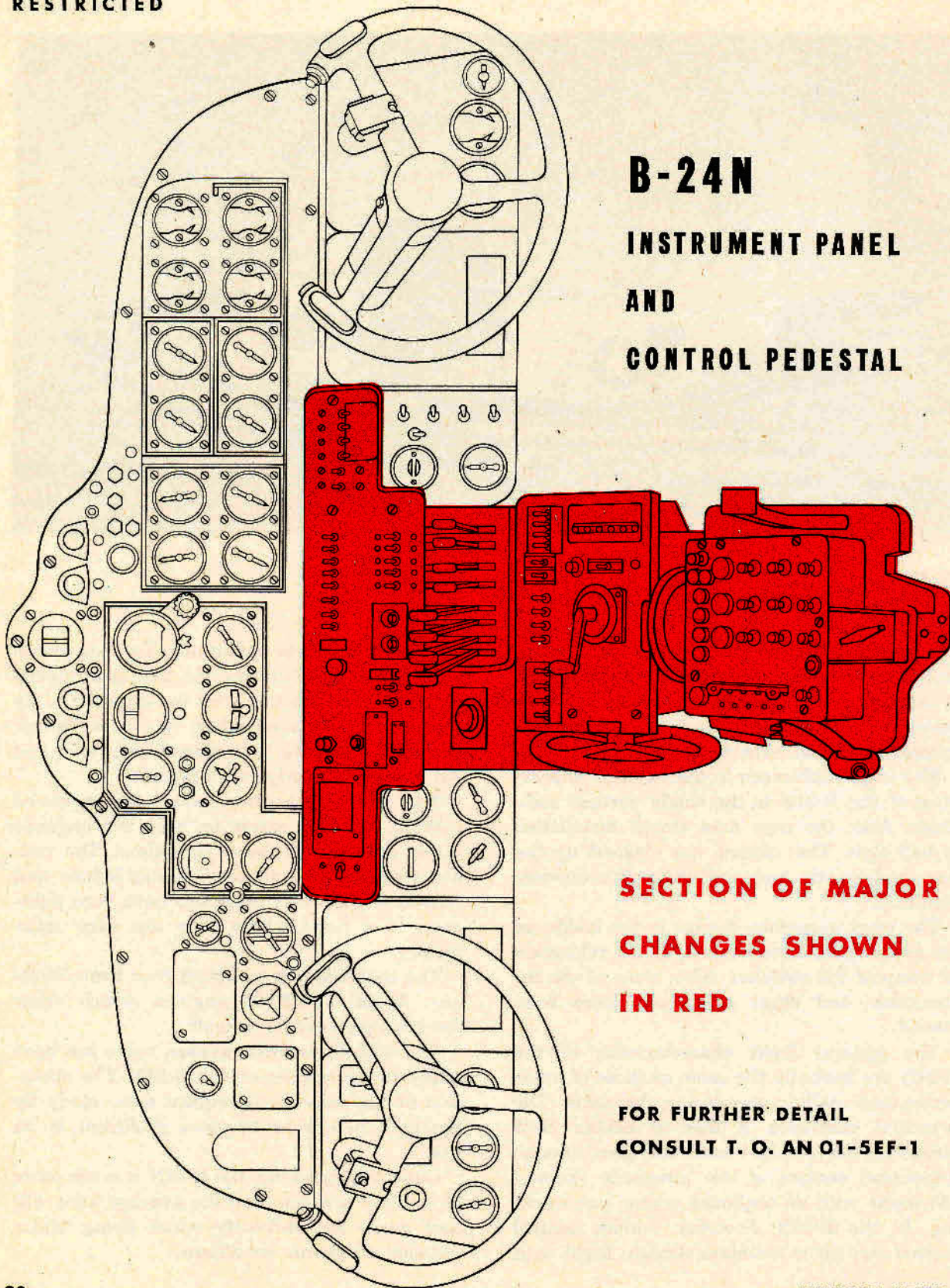


Angles of Fire—B24J

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B-24N

INSTRUMENT PANEL AND CONTROL PEDESTAL



**SECTION OF MAJOR
CHANGES SHOWN
IN RED**

**FOR FURTHER DETAIL
CONSULT T. O. AN 01-5EF-1**

